

# WM-580A/B 伺服成型机

## Servo Rigid Box Forming Machine



伺服成型机是生产很多不同尺寸的高档礼品盒包边成型的最佳设备。设计合理，性能稳定，相当于国际领先的技术水平。采用PLC可编程控制器，触摸屏人机界面。六伺服成型控制，稳定耐用。本机有自动故障诊断显示和报警功能，操作安全保证。适用于制作高档的电子产品盒、珠宝盒等高级包装盖天地类型礼品盒。注：纸盒的最大尺寸和最小尺寸取决于纸张的最大尺寸和最小尺寸以及纸张的表面质量。速度将取决于不同的盒子大小和不同的纸张材料。

Servo forming machine is the best equipment to produce many high-grade gift boxes of different sizes. Reasonable design, stable performance, equivalent to the world's leading technology level. PLC programmable controller is used to touch the man-machine interface. Six servo forming control, stable and durable. This machine has automatic fault diagnosis display and alarm function, operation safety assurance. Suitable for making high-end electronic product boxes, jewelry boxes and other high-end packaging cover type gift boxes. Note: The maximum and minimum sizes of cartons depend on the maximum and minimum sizes of paper and the surface quality of paper. The speed will depend on the size of the box and the paper material.

### 特点：

- 1、纸盒成型可选择不同模式对应不同的折耳长度
- 2、整机采用PLC控制，触摸屏人机界面，自动化生产纸盒成型工艺
- 3、本机有自动停止保护功能和故障显示
- 4、本机采用6伺服成型控制，稳定耐用
- 5、本机可选择自动机械手抱盒成型

### Features :

1. Box forming can choose different modes corresponding to different folding lengths.
2. The whole machine is controlled by PLC, touching man-machine interface, and automatic production of box forming process.
3. This machine has automatic stop protection function and fault display.
4. This machine has six servo forming control.
5. The machine can choose automatic mechanical handheld box forming.



### 技术参数 / Technical Parameter

型号	Model	WM-580A	WM-580B
纸盒最长(L)	Longest(L)	500mm	500mm
纸盒最短(L)	Shortest(L)	85mm	85mm
纸盒最宽(W)	Widest(W)	400mm	400mm
纸盒最窄(W)	Narrowest(W)	45mm	45mm
纸盒最高(H)	Highest(H)	120mm	120mm
纸盒最矮(H)	Shortest(H)	12mm	15mm
折入深度	Folding Edges Inside Length	10-80mm	10-80mm
折耳长度	Folding Ears Length	10-80mm	10-80mm
纸板厚度(T)	Thickness of Paperboard(T)	1.0mm - 6.0mm	1.0mm - 6.0mm
面纸厚度(g/m <sup>2</sup> )	Thickness of Paper(g/m <sup>2</sup> )	80g/m <sup>2</sup> -250g/m <sup>2</sup>	80g/m <sup>2</sup> -250g/m <sup>2</sup>
速度	Speed	≤20pcs/min	≤20pcs/min
气压	Air pressure	0.6-0.8MPa	0.6-0.8MPa
电源	Voltage	220V/50HZ	220V/50HZ
功率	Power	2.5kw	3.5kw
净重	Net Weight	1200kgs	1350kg
机器尺寸	Machine Overall Dimension	L1.4m×W1.2m×H2.8m	L2m×W1.2m×H2.8m